



# Application guide COANDAIR



• • • Providing indoor climate comfort





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# Introduction

The COANDAIR unit is a compact air conditioning terminal unit integrating fan(s), coils, and supply and return air diffusers. Particularly well adapted for air conditioning offices in the small and medium tertiary sector, the COANDAIR is available in three sizes, for conditioning rooms from 12 to 30 m<sup>2</sup>; they integrate perfectly with 600 x 600 or 600 x 1200 modular false ceilings. Careful attention to the design of the COANDAIR allows it to meet the most severe comfort standards.

The COANDAIR has been designed for installation in the room to be air conditioned, near to partitions adjacent to corridors or close to the centre of the building for open space installations, thus minimizing the lengths of the water pipe work, electrical wiring and condensate evacuation installations.

The supply air diffuser design meets several important requirements: firstly it provides good air diffusion in all circumstances, meaning in both cooling and heating modes; this is made possible by the special design of the supply outlets, the shape and dimensions allows a large quantity of ambient air to be induced by the coanda effect, this guarantees rapid mixing of the primary air and the air in the conditioned space which translates into the absence of the « cold shower » feeling or the stagnation of warm air at ceiling level ; secondly it provides for satisfactory conditioning of the whole ceiling surface due to the possibility of being able to orient each air outlet to the desired direction; and finally generated outlet noise is minimised due to the shaped profile of the outlet vanes.

The return air grill, located in the filter access door, has been designed to reduce the air pressure drop across the air openings and consequently reduce the noise generated by the fan.

The fan motor assembly, with forward curved single or double scroll fan, is mounted on anti vibration mounts and has been generously sized for minimum noise generation; the choice of 5 rotation speeds allows for the closest adjustment of the required airflow to maintain the desired temperature conditions.

The COANDAIR is available in all the configurations demanded by the market, 2 Pipe with Change/Over, 2 Pipe/2Wire, 4 Pipe and 4 Pipe/2Wire. The On/Off or proportional type water flow control valves associated with electronic controls offer a perfect control of the space temperature. The electric heaters used in the 2P/2W or 4P/2W application, are equipped as standard with a manual reset thermostat, reset by switching off the power, and a thermo fusible link. Each unit is supplied with a minimum of a terminal block with a protective cover; this is generously designed and allows the optional housing of all the components necessary for the connection and electrical protection, and also for the mounting of a communicating electronic controller which with a link to the Building Management System allows the building manager to modify the operating parameters of the installation at any moment. As an option the COANDAIR can be fitted with a fresh airflow regulator and spigot to provide fresh air renewal as required by legislation. A raised option is available on request to increase the condensate evacuation tube height when there is insufficient drain evacuation head or when the use of an evacuation pump is not permitted.

## Physical and electrical data

The COANDAIR, has an overall height of 300 mm, is made from 8/10 mm galvanised steel casing, lined internally with 8mm polyurethane foam protected by a textile fibre film. (Fire class M1)

The unit is suspended using 4 suspension brackets incorporating rubber anti vibration mounts

# Main components

## Fan motor assembly



The COANDAIR unit is equipped with a centrifugal forward curved fan with single or double wheel; depending on the unit size, Size 06, 09 or 12, the fan supplies nominal airflows of 124 l/sec (447 m<sup>3</sup>/h), 133 l/sec (480 m<sup>3</sup>/h) or 166 l/sec (600 m<sup>3</sup>/h) respectively. The multi wound motor has 5 speeds of which 3 are factory wired to a terminal block located in the controls housing.

## Electric heater



The electric heater is of the bare wire resistive type, installed in the fan discharge air stream assuring optimum coverage and maximum heat exchange.

Available as standard with a capacity of 800 or 1500 W, the 230 V/1/50 Hz power supply is provided directly from the regulator or via a relay and a fuse.

The heater is provided with 2 levels of safety:

A manual reset thermostat, which is reset by switching off the power, and has a trigger temperature of 75°C; whilst this is off a PTC coefficient resistance with a separate supply prevents the automatic reset of the coil whilst it remains under voltage. The resetting is made by cut of the power supply voltage of the electric heater.

This safety thermostat protects the unit from over heating due to the absence of airflow.

A fusible link, rated at temperature of 152 °C ( $\pm$  16 °C). Replacement of heater assembly will be required if this blows, after establishing the cause of the fault.

## Fresh air supply

COANDAIR units can be provided with a fresh air connection spigot as an option allowing each space to be supplied with fresh air as required by regulations.

This spigot can be fitted with a constant volume fresh air controller to set the airflow to a predefined value. The air volume is precisely controlled for variations in the system duct pressure between 50 and 200 Pa.

The fresh air connection is located before the fan and heat exchanger coil.

The external diameter of the connection spigot is either 99 mm or 124 mm depending upon the type of controller installed (8.3 or 44.4 l/sec.).



The available controllers are:

Spigot external diameter 99 mm: 8.3 to 25l/s (30 to 90m<sup>3</sup>/h – 10 % / + 20 %)

Spigot external diameter 124 mm: 20.8 to 44.4l/s (60 to 160 m<sup>3</sup>/h –10 %/+ 20 %)

The airflow of the 124 mm diameter fresh air controller can be easily modified on site by repositioning the baffles inside the controller; an instruction label for this procedure is located on the unit close to the spigot

## Filter and access

The COANDAIR is available as standard with a G3 efficiency throwaway filter, 15 mm thick, which is accessible from the underside of the unit.

Fire classification M1.

## Air diffuser

The air diffuser is made from a 10/10 mm electro-zinc galvanized steel plate, coated with a white (RAL 9010) baked polyester epoxy paint finish. Overall dimensions of 595 x 595, 595 x 895 and 595 x 1195 permit mounting on demountable false ceiling rails.



The return air section, composed of oblong slots, is located on the filter access door.

The filter replacement is by partial opening of the door towards the front of the diffuser, this offers good access whatever the arrangement of the unit; the door can be fully removed, by using a tool, for any maintenance operations on the fan motor assembly or electric heater

The assembly of the diffuser plate and the base unit is achieved by simple clipping of the two spring clips.



Dismantling is made by relieving the clips. For the assembly below the ceiling, two screwed angles assure the mechanical restraint of the diffuser.

The supply section includes outlets with 1 slots made from white RAL 9010 polypropylene plastic; the patented shape of the raised outlets offers a maximum heat exchange surface for inducing ambient air. The orientation of each outlet may be adjusted by simple rotation, the limited number for each unit size, 36, 48 or 72 respectively for sizes 06, 09 or 12, minimizes the time required for any adjustment. The outlets can be removed from below for cleaning if required.

## Water coil

The coil offers a maximum heat exchanger surface for a minimum of space; available for 2 pipe or 4 pipe applications, the finned block is common offering an increased heat exchanger surface area.

The aluminium fins are mechanically bonded to 3/8" diameter copper tubes. The inlet and outlet connections are each provided with a 1/2" G internal diameter threaded nut to facilitate the connection of the flat seal valve connection. The knurled purge screw (or screws) is accessible from the outside and may be opened with pliers.

The coils are available in the following configurations:

3 or 4 row for 2 Pipe/change over or 2Pipe/2Wire applications and 3 row Cooling plus 1 row Heating for 4 Pipe and 4 Pipe/2 Wire applications

## Condensate drain tray

The condensate drain pan is monobloc and common with the coil and valves on the exterior of the unit, to avoid the risk of any possible leaks. The external part is insulated on the inside face with 3 mm PCE foam, to prevent any risk of condensation. The evacuation tube with an external diameter of 16 mm allows either direct connections to pipe work or the connection of a condensate pump available as an option.



## Raised option

In the case of a lack of slope for the evacuation of condensates, and to avoid the purchase, the installation and the maintenance of a pump, two possibilities are proposed to heighten the device:

1. Acquire a height extension in accessory (150 mm high) which comes to settle on the COANDAIR of standard height (300 mm).

The easy installation of this height extension is made by clipping of the legs and by means of 3 sheet metal screws in the frame of the COANDAIR.



2. Take the integrated heightens option, with 65 mm in height, directly factory integrated into the standard COANDAIR, this option avoids the later installation of a hight extension in accessory

## Ductable option



For certain applications, in particular for hotels or hospitals, it is possible to separate the supply air outlet COANDAIR unit.

In that case of application, the supply air grille is connected to the COANDAIR by means of a rectangular duct.  
The unit can supply until 60 Pa of available static pressure.

## Other options

On quotation, it is possible to have, for the diffuser, specific dimensions, for example, 675 x 675 mm.

Furthermore, the manufacturer proposes on quotation, a large possibility of colors of his diffuser and of his nozzles

For more information, please get in touch with our local representative

## Acoustical data

	Speed 5		Speed 4		Speed 3		Speed 2		Speed 1		
Octave band	Lw	dBA									
COANDAIR 06	125 Hz	52	56	51	54	48	46	45	40	44	35
	250 Hz	54		51		45		40		34	
	500 Hz	52		50		44		38		33	
	1 kHz	52		50		42		35		27	
	2 kHz	49		46		36		26		23	
	4 kHz	42		38		27		24		25	
COANDAIR 09	125 Hz	53	54	49	50	43	45	37	39	33	34
	250 Hz	57		53		47		41		37	
	500 Hz	51		47		41		35		31	
	1 kHz	47		43		37		31		27	
	2 kHz	45		41		35		29		25	
	4 kHz	41		37		34		25		21	
COANDAIR 12	125 Hz	53	53	47	48	38	38	34	34	27	27
	250 Hz	57		51		42		38		31	
	500 Hz	50		44		35		31		24	
	1 kHz	47		41		32		28		21	
	2 kHz	43		37		28		24		17	
	4 kHz	39		33		24		20		13	

## Air throw

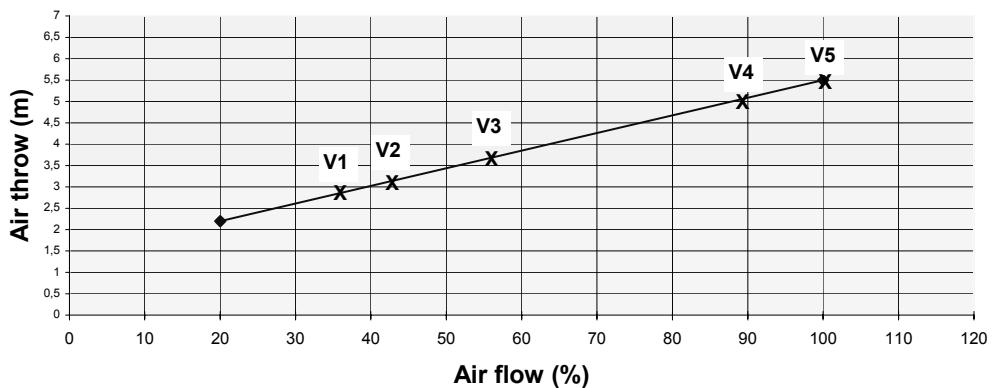
Air throws in cooling mode have to be increased by 25% for room temperature between 23°C and 26°C and supply air temperature between 10 and 15°C.

These air throws are given for a ceiling height of 2,70m, they have to be reduced proportionally for an increase of the height of the false ceiling and conversely

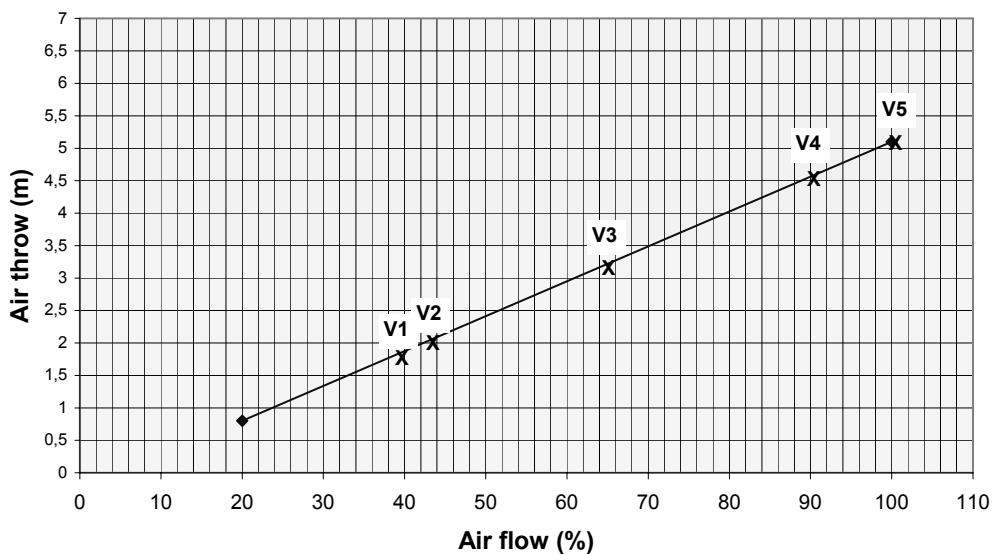
The criterion of the air throw is defined when the air vein does not adhere any more to the false ceiling and when the residual velocity at 1,80m above the floor is > to 0,25m / sec.

In heating mode, it is recommended not to exceed a delta T ° of 15°K between the ambient temperature and the supply air temperature to avoid a phenomenon of stratification.

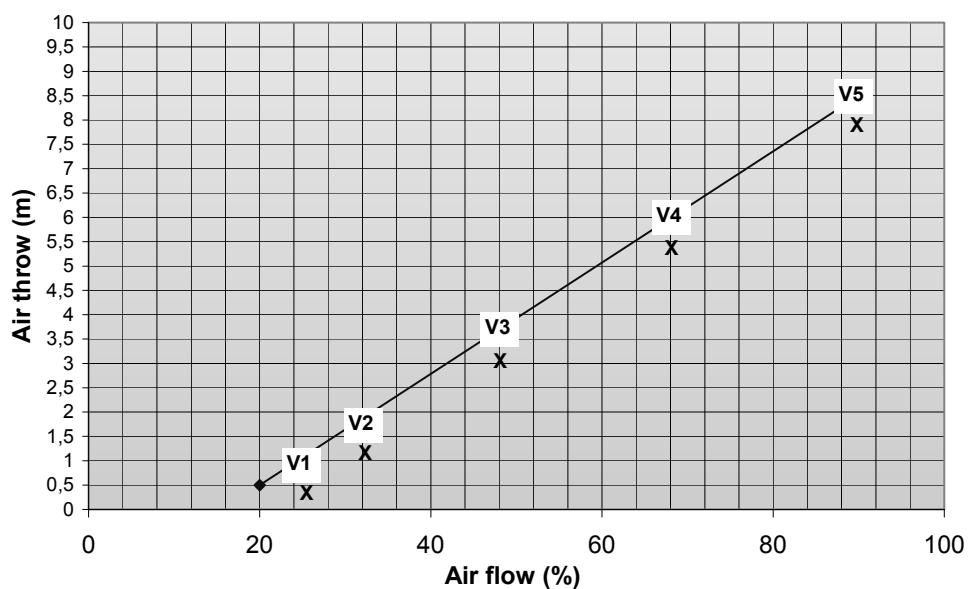
### ISOTHERM AIR THROW COANDAIR 06



### ISOTHERM AIR THROW COANDAIR 09



### ISOTHERM AIR THROW COANDAIR 12



## Physical and electrical data

COANDAIR		Size 06	Size 09	Size 12
Nominal air flow	L/sec (m <sup>3</sup> /h)	124 (447)	133 (480)	166 (600)
Total cooling capacity (1)	kW	2,5	3,01	4,13
cooling capacity (1)	kW	1,8	2,16	2,82
Heating capacity (2)	kW	2,84	3,39	4,41
Electrical supply		single phase - 50 Hz - 230 V+/- 10%		
<b>Fan</b>		Forward curved, single wheel		
Air flow at max speed	L/sec (m <sup>3</sup> /h)	142 (510)	153 (550)	208 (750)
<b>Motor</b>		asynchronous type 230 V-1-50		
		4 pole with internal overload protection; permanent capacitor; winding insulation class B, varnish class F, IP20		
Maximum absorbed	W	53	80	85
Nominal current	A	0,232	0,346	0,37
Starting current	A	0,96	1,44	1,54
<b>Water coil</b>				
3/8" copper tubes, aluminium fins		3 row, 2 circuits	3 row, 3 circuits	3 row, 3circuits
Water content	L	0,939	1,432	1,932
Operating pressure	kPa	16	16	16
Test pressure	kPa	24	24	24
<b>Electric heater</b>		“UDH” bare wire resistive type		
Electrical supply		single phase - 50Hz - 230 V+/- 10% manual reset thermostat; trigger temperature 75°C (reset by □ switching off the power)		
Protections		Thermo fusible link; breaks at 152°C		
Power (+5%/-10%) not including fan	W	800 1500	800 – 2000 1600- 3000	800 1600- 3000
Minimum air flow	Mini speed	V2	V2 - V3	V2 – V3
<b>Air filter</b>		95% efficiency (G3 following Standard EN 779), throwaway type, M1 fire rating, metal frame		
Dimensions	mm	450 x 207	750 x 207	750 x 207
<b>Weight and dimensions</b>				
Length x width x height	Mm	595 x 595 x 300	895 x 595 x 300	1195 x 595 x 300
Weight	kg	25	36	47

- (1) Based on water entering temperature of 7 °C and a water temperature difference of 5 °C at nominal conditions, air at 27 °C dry bulb, 50 % relative humidity
- (2) Based on water entering temperature of 50 °C and a water temperature difference of 10 ° C at nominal conditions, air de 20 °C

# Codification

Example : CD06 2P 3 HE DX

<b>CD</b>	<b>COANDAIR</b>
<b>06</b>	<b>Size</b> 06/09/12
<b>2P</b>	<b>2P</b> : 2 pipes <b>4P</b> : 4 pipes
<b>3</b>	<b>3</b> : 3 row coil <b>4</b> : 4 row coil
<b>HE</b>	<b>SE</b> : Standard version 300 mm <b>HE</b> : Raised Version 366 mm
<b>DX</b>	<b>DX</b> : Right hydraulic connection <b>SX</b> : Left hydraulic connection

**NOTE:** the Left or right orientation of the hydraulic and electric connections is defined by facing the air outlet of the unit





























## Size 12 -4 row coil (2P C/O application)

Terminology:

**Tc** : heating capacity (W)

**Lat** : air leaving temperature (°C)

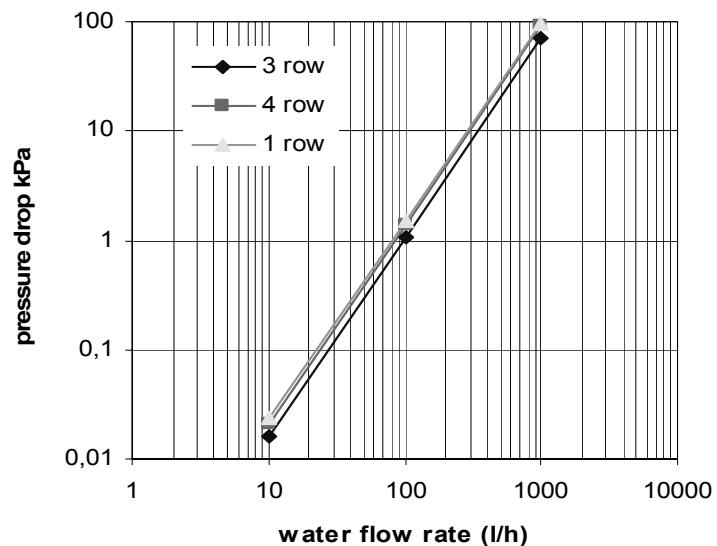
**Wf** : water flow rate (l/h)

**WDp** : water side pressure drop (KPa)

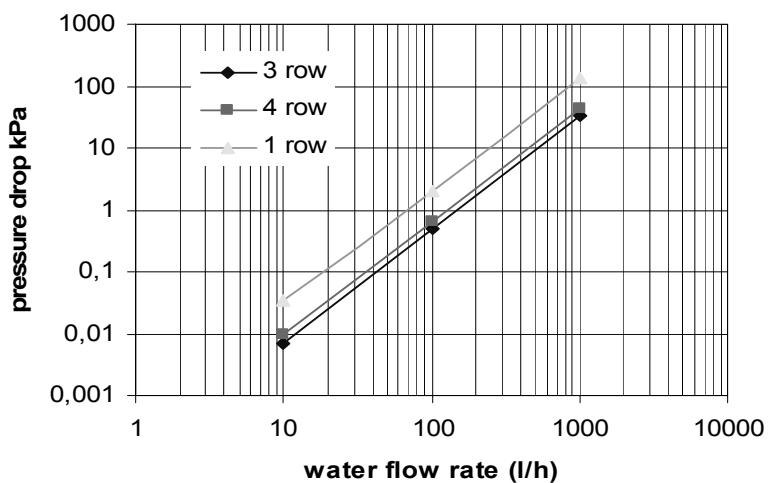
Water entering/leaving Temperature °C	Fan speed	V1			V2			V3			V4			V5		
		Air entering Temperature °C (50% Rh)	20	19	16	20	19	16	20	19	16	20	19	16	20	19
45/40	Tc	1760	1840	2080	2210	2310	2610	3060	3200	3620	4350	4540	5140	5250	5490	6220
	Lat	43,8	43,8	43,7	43,4	43,4	43,3	42,7	42,7	42,5	41,5	41,0	41,1	40,8	40,6	40,3
	Wf	305	319	360	382	399	451	530	554	626	752	786	890	908	949	1075
	WDp	5,08	5,5	6,86	7,65	8,28	10,4	13,9	15	18,8	26,2	28,4	35,6	36,9	40,1	50,3
55/50	Tc	2500	2580	2820	3140	3240	3550	4360	4500	4940	6220	6420	7040	7530	7780	8520
	Lat	53,7	53,7	53,6	53,2	53,2	53,1	52,4	52,2	52,1	50,8	50,7	50,4	49,8	49,7	49,3
	Wf	434	448	491	545	562	616	758	783	858	1081	1160	1223	1308	1351	1481
	WDp	9,33	9,89	11,7	14,1	15	17,7	25,8	27,3	32,3	49,2	52,2	61,7	69,7	73,9	87,4
55/45	Tc	2430	2510	2760	3040	3140	3450	4190	4330	4770	5910	6120	6740	7120	7360	8110
	Lat	52,8	52,8	52,7	52,2	52,1	52,1	51,1	51,0	50,9	49,2	49,1	48,9	48,2	48,0	47,7
	Wf	211	218	239	263	272	299	364	376	414	513	531	584	618	639	704
	WDp	2,53	2,69	3,19	3,8	4,03	4,79	6,82	7,25	8,63	12,8	13,6	16,2	17,9	19	22,7
55/40	Tc	1330	2410	2670	2900	3000	3320	3960	4110	4550	5530	5740	6370	6620	6870	7630
	Lat	51,4	51,5	51,5	50,7	50,7	50,7	49,4	49,4	49,3	47,3	47,3	47,1	46,2	46,1	45,8
	Wf	135	139	154	157	173	192	229	238	263	319	331	368	382	397	441
	WDp	1,13	1,21	1,45	1,68	1,79	2,15	2,97	3,17	3,82	5,44	5,81	7,02	7,54	8,07	9,76
50/45	Tc	2130	2210	2450	2670	2770	3080	3710	3850	4280	5280	5490	6090	6390	6630	7370
	Lat	48,7	48,7	48,6	48,3	48,3	48,2	47,5	47,5	47,3	46,1	46,0	45,7	45,3	45,2	44,8
	Wf	369	383	425	463	481	534	644	668	742	916	951	1056	1108	1150	1278
	WDp	7,08	7,57	9,14	10,7	11,4	13,8	19,4	20,8	25,2	37	39,6	47,9	52,3	55,9	67,8
50/40	Tc	2050	2140	2380	2560	2660	2970	3530	3670	4010	4950	5160	5770	5950	6200	6940
	Lat	47,7	47,7	47,7	47,1	47,1	47,1	46,2	46,1	46,0	44,5	44,4	44,2	43,5	43,4	43,1
	Wf	178	185	206	222	231	257	305	318	355	429	447	500	515	537	601
	WDp	1,89	2,03	2,47	2,83	3,03	3,7	5,05	5,43	6,64	9,37	10,1	12,4	13,1	14,1	17,3
50/35	Tc	1940	2020	2270	2400	2510	2820	3270	3420	3860	4530	4740	5370	5400	5650	6420
	Lat	46,1	46,2	46,3	45,4	45,5	45,5	44,2	44,3	44,2	42,4	42,3	42,2	41,4	41,3	41,0
	Wf	112	117	131	135	144	163	188	197	222	261	273	310	311	326	370
	WDp	0,821	0,887	1,1	1,21	1,31	1,63	2,12	2,3	2,87	3,83	4,16	5,22	5,28	5,74	7,22
70/50	Tc	3380	3460	3720	4210	4310	4640	5770	5920	6380	8080	8290	8940	9680	9940	10700
	Lat	65,6	65,6	65,6	64,6	64,6	64,5	62,8	62,8	62,7	59,9	59,9	59,6	58,3	58,2	57,9
	Wf	147	151	162	183	188	202	252	258	278	352	361	390	422	433	467
	WDp	1,28	1,34	1,53	1,9	1,99	2,28	3,38	3,55	4,06	6,23	6,54	7,5	8,67	9,1	10,4

## Water coil pressure drop

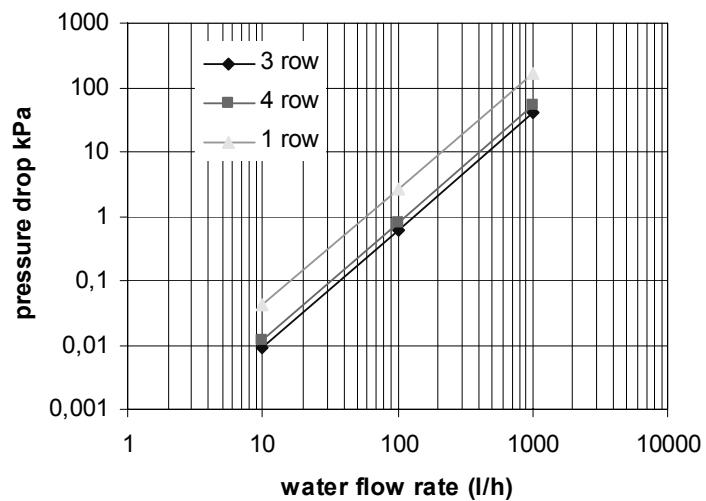
Size 06



Size 09

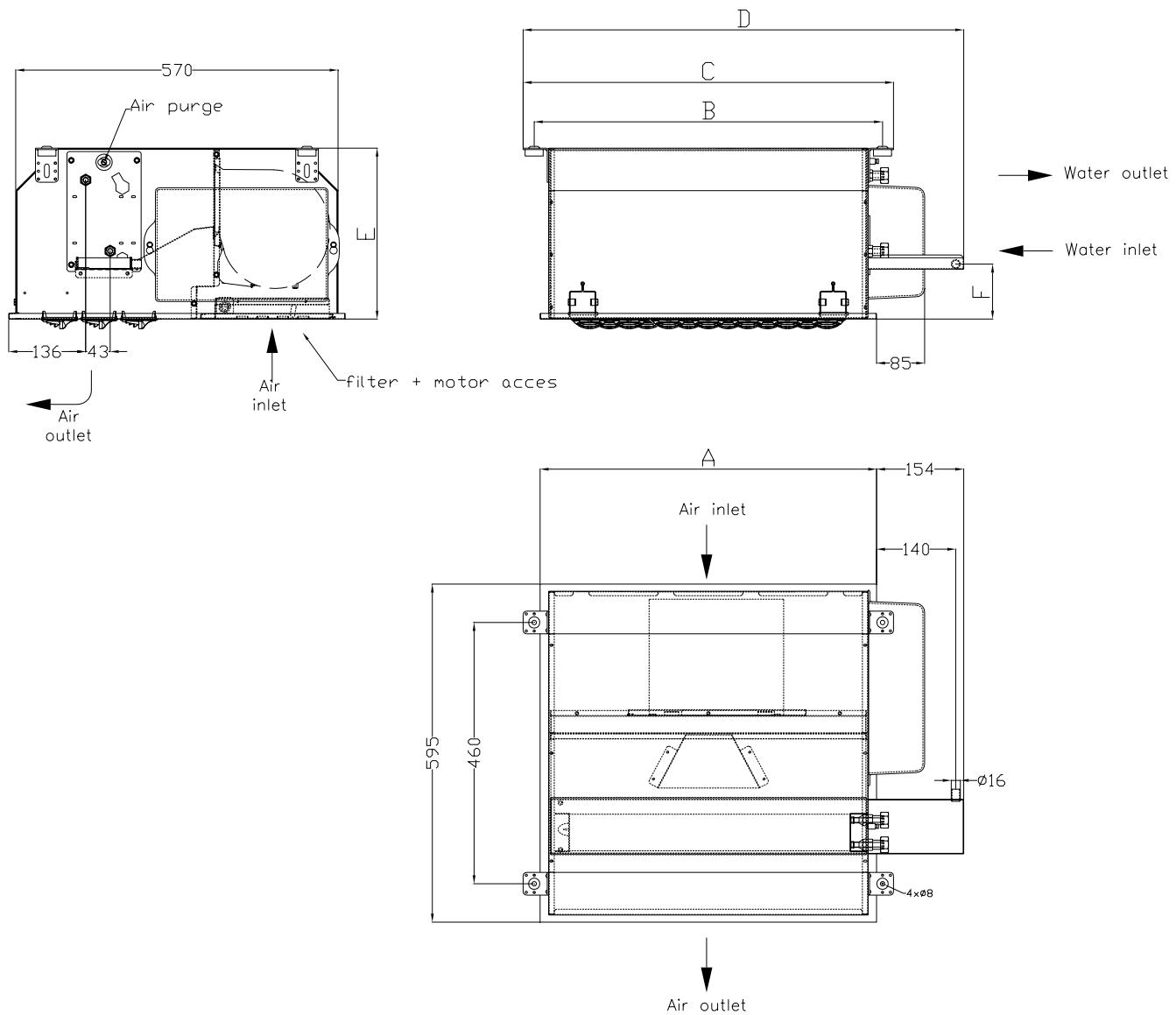


Size 12



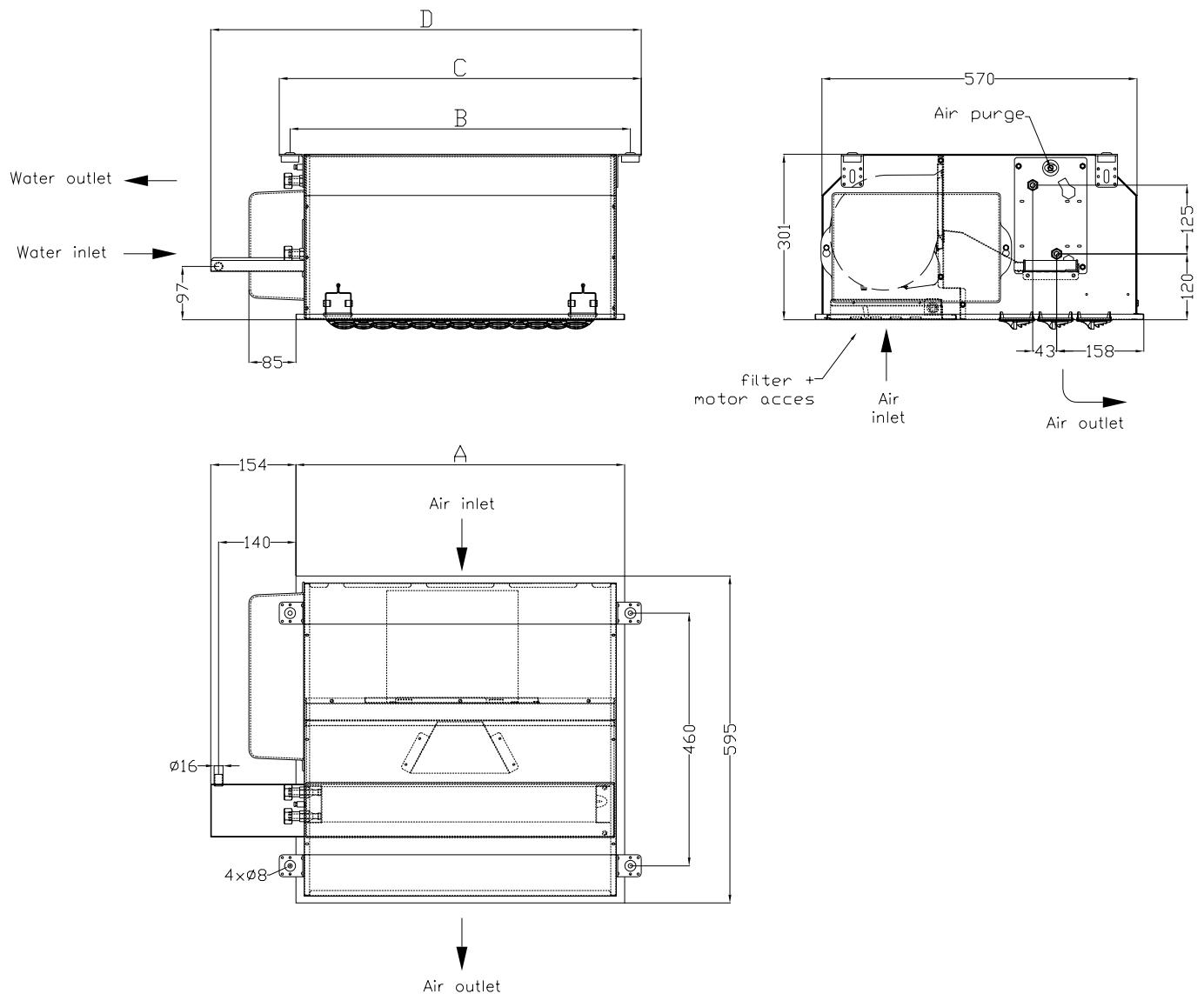
# Dimensional drawings

## COANDAIR 4 row coil right hand



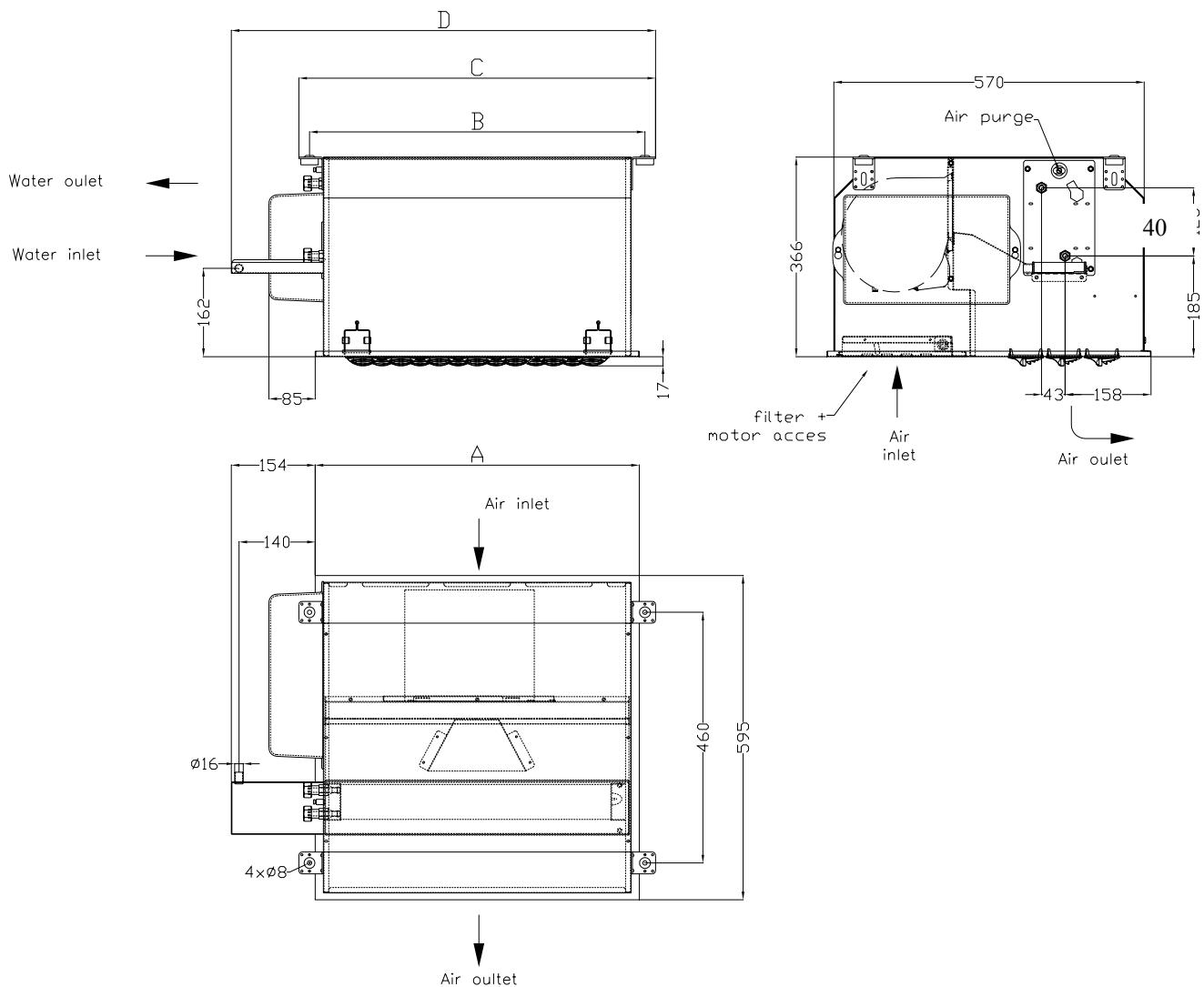
Size	A	B	C	D
6	595	616	655	779
9	895	916	955	1079
12	1195	1216	1255	1379

## COANDAIR 4 row coil left hand



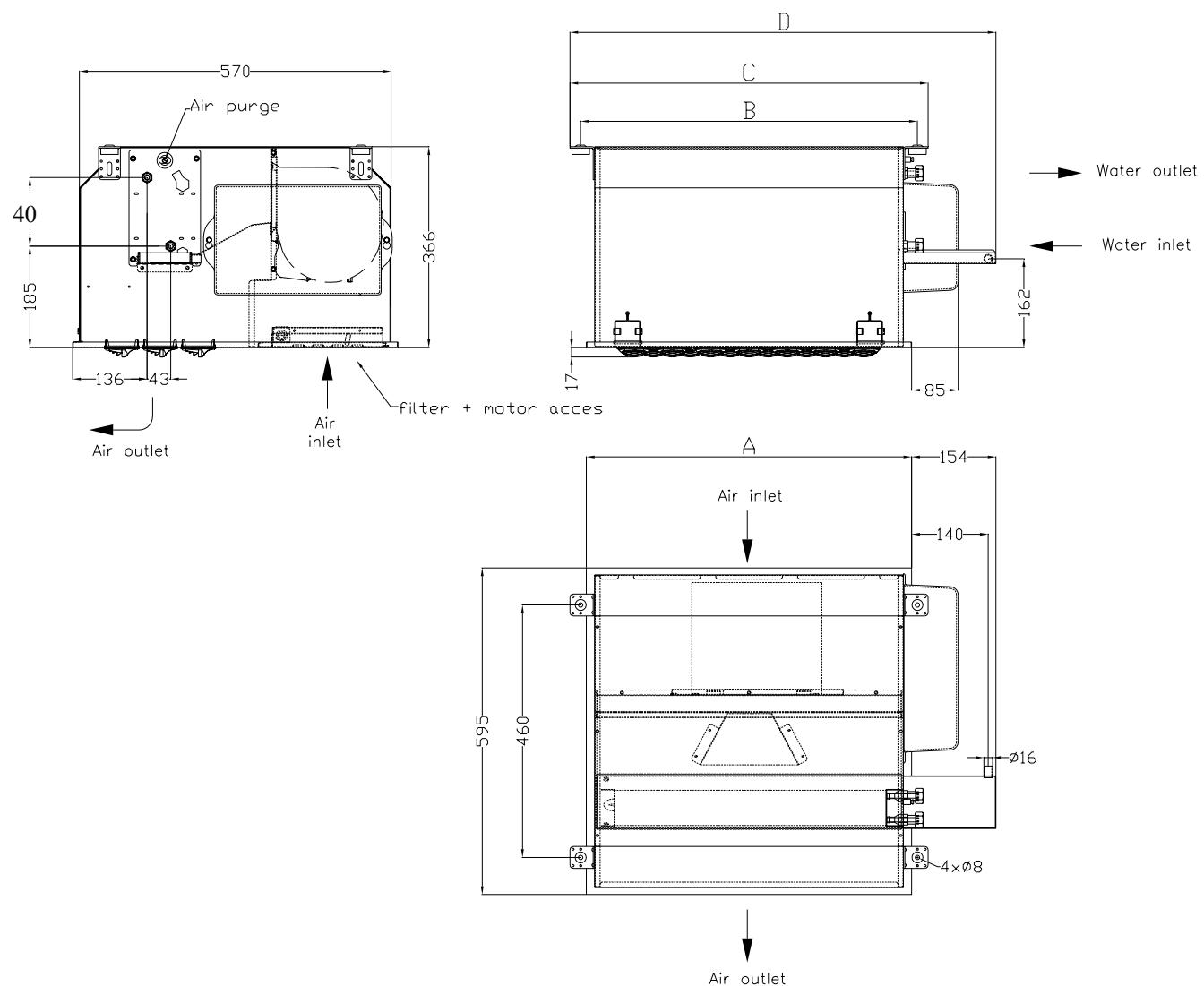
<b>Size</b>	<b>A</b>	<b>B</b>	<b>C</b>	<b>D</b>
<b>6</b>	595	616	655	779
<b>9</b>	895	916	955	1079
<b>12</b>	1195	1216	1255	1379

## COANDAIR 4 row coil left hand– raised option



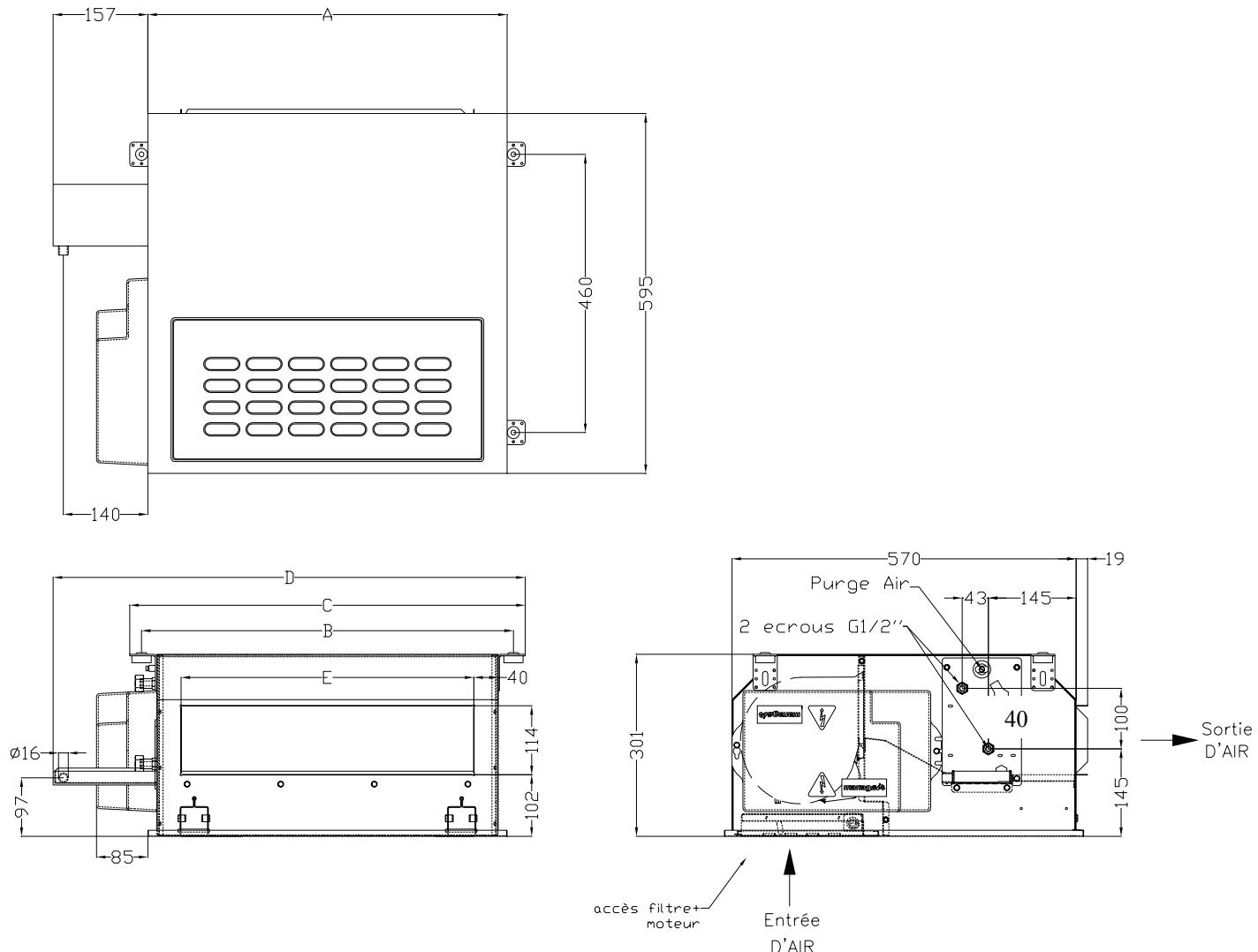
Size	A	B	C	D
<b>6</b>	595	616	655	779
<b>9</b>	895	916	955	1079
<b>12</b>	1195	1216	1255	1379

## COANDAIR 4 row coil right hand– raised option



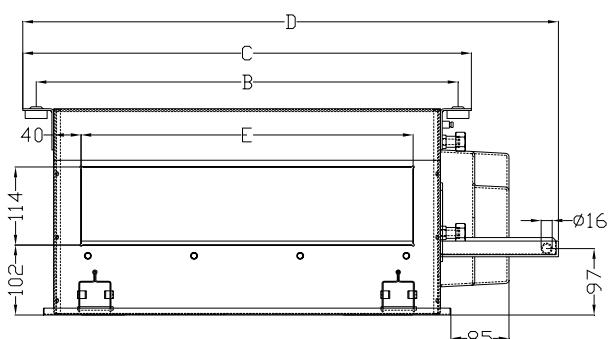
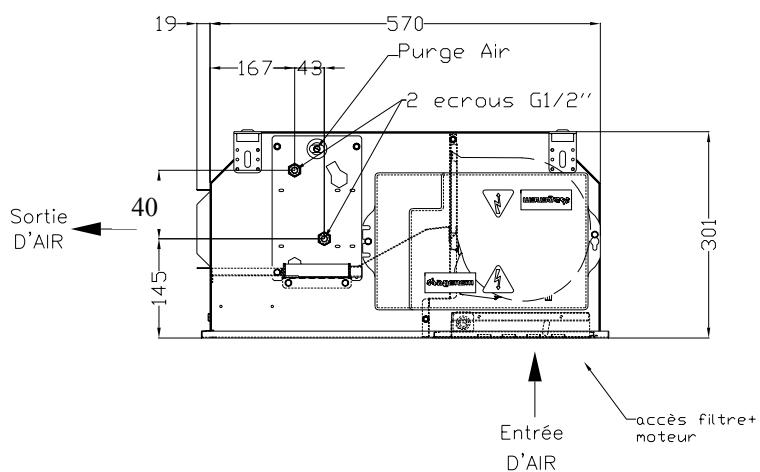
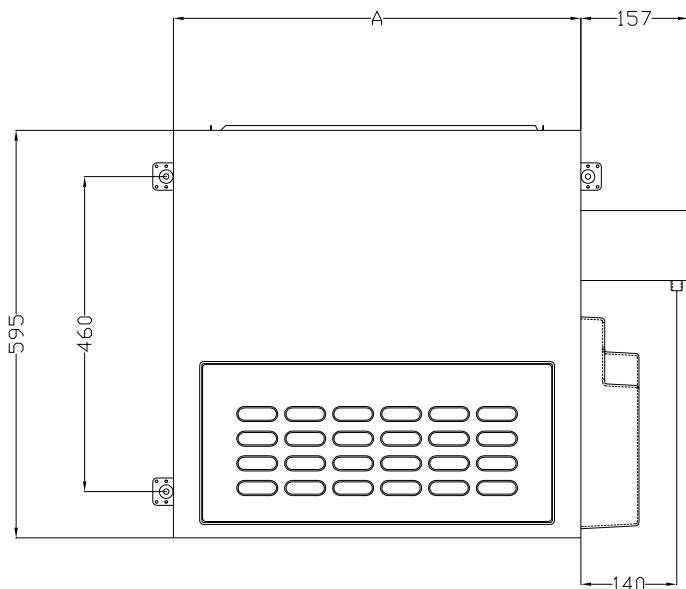
Size	A	B	C	D
<b>6</b>	595	616	655	779
<b>9</b>	895	916	955	1079
<b>12</b>	1195	1216	1255	1379

## COANDAIR 4 row coil left hand– ductable option



Size	A	B	C	D
<b>6</b>	595	616	655	485
<b>9</b>	895	916	955	675
<b>12</b>	1195	1216	1255	915

## COANDAIR 4 row coil left hand– ductable option



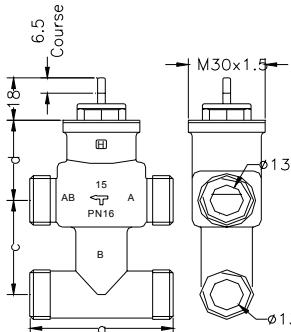
Size	A	B	C	D	E
6	595	616	655	779	475
9	895	916	955	1079	675
12	1195	1216	1255	1379	915

# Control valves

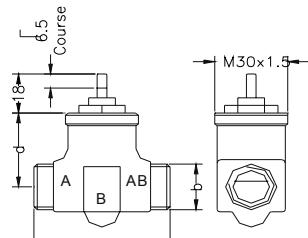
Lennox has qualified 2 types of valve body for controlling the water flow in COANDAIR cooling or heating coils:

## 2 way and 3 way with bypass valve body

- brass valve
- stainless steel stem
- flat face for washer seal
- bronze body
- male thread 1/2G
- fluid : water with max 50 % glycol.
- leak rate < 0.20% of kvs
- flow coefficient (kvs) : see table
- differential pressure : see table



TYPE V5833C



TYPE V5832A

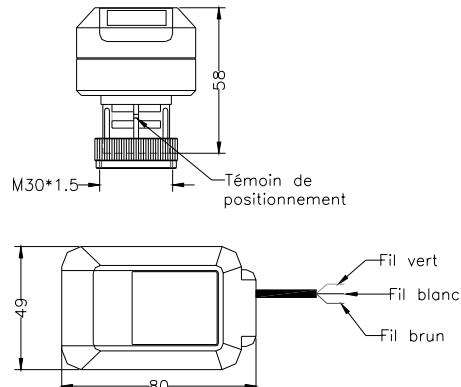
Lennox has selected 2 types of valve actuator to control the opening and closing of the above valves.

## Proportional valve actuator

These actuators have been designed to operate with V5832A and V5833C valve bodies; this allows proportional operation by three point control.

### Characteristics:

- Power supply: 24 Vac +10 % -30 %; 50/60 Hz
- Consumption: 0.7VA
- Control: 3 points
- Travel: 6.5 mm
- Degree of protection: IP 43
- Insulation: II
- Operating range: 0 to 60 °C

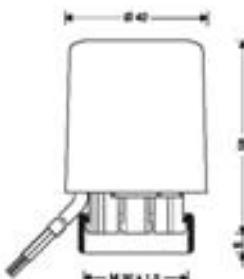


## On/Off type valve actuator

This type of actuator has been designed to operate with V5832A and V5833C valve bodies; it is of the thermal type

### Characteristics:

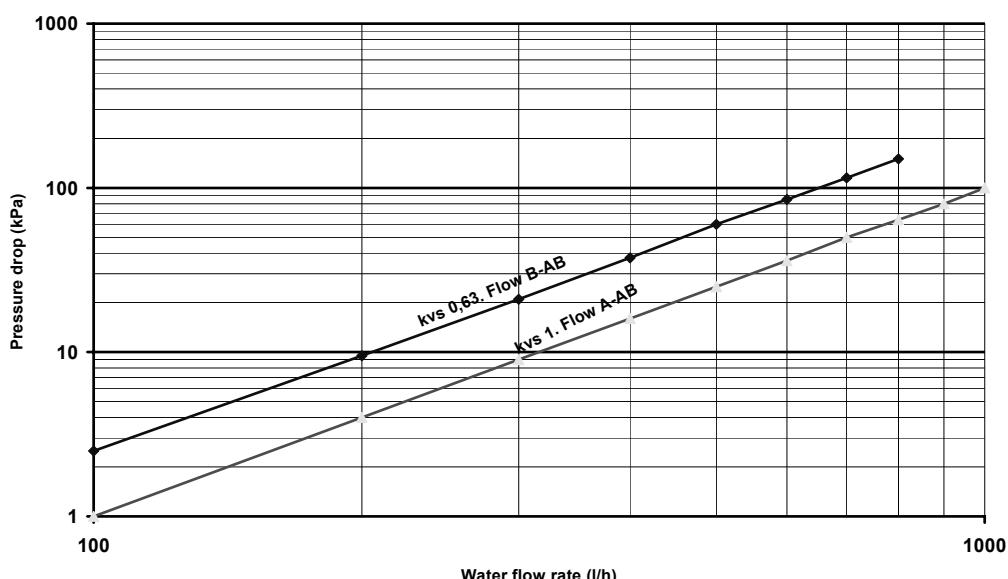
- |                        |                            |
|------------------------|----------------------------|
| - supply voltage       | 24 Vac (M100A) - 50/60 Hz  |
|                        | 230 Vac (M100B) – 50/60 Hz |
| - starting current :   | 0,7 A                      |
| - absorbed power :     | 3.0 Watts                  |
| - ambient temperature: | 50°C max                   |
| - protection :         | IP 43                      |
| - Opening time         | 3 min. max                 |
| - Closing time         | 3 min.max                  |



## Differential pressure on the valve body/valve actuator

Size		Kvs		Valve reference	Differential pressure (kPa)		
					TOR		3 points
DN	Inches	A-AB	B-AB		M100	M 4450/8450	M7410C1007
15	1/2"	1,0		V5832A1046		250	1200
		1,6		V5832A4008	150		
		1,6		V5832A1053			180
		1,0	0,63	V5833C1025		150	250
		1,6	1,0	V5833C4003	150		
		1,6	1,0	V5833C1033			180

## Valve pressure drop :



## Flexible connections

### Material:

- tube MEPD based synthetic elastomer; inside diameter 12 mm.
- external braid 304L stainless steel
- end connections brass type RTP 1/2"
- double crimp ring 304L stainless steel
- cellular rubber insulation M1, 13 mm thick on chilled water connec



### Characteristics:

- operating pressure 16 bars
- length 1 meter
- operating temperature: between 5 and 90 °C
- fluid: water; pure to max 40 % glycol (ethylene, glycol, propylene) or with max 40 % ethyl alcohol (or ethanol)
- minimum bending radius without insulation 35 mm and 75 mm with insulation

# SPECIFICATION GUIDE

Supply COANDAIR air conditioning terminal units for chilled and hot water or electric heater application in accordance with the dimensional drawings.

The performance of the COANDAIR units shall conform to the published data.

The casings of the COANDAIR units will be made of galvanized steel of 0.8 mm minimum thickness and insulated internally with fire resistant Polyurethane foam insulation, of 85 kg/m<sup>3</sup> density and 8 mm minimum thickness, protected by a black woven fabric glued to the exposed surface.

The COANDAIR unit shall have a spigot of 99 or 124 mm external diameter with respective internal diameters of 74 mm or 114 mm, for the integration of a 12.5 l/s or 44.4 l/s constant air flow fresh air controller.

The COANDAIR unit shall have a 4 row water coil for operation in change/ over mode or a 3 row cooling and 1 row heating monobloc coil.

Coils shall be made of aluminum fins mechanically bonded to 3/8" external diameter copper tubes.

The maximum operating pressure shall not exceed 100kPa. The water inlet and outlet connections shall be of the flat seal type and provided with brass nuts.

For 2 pipe/2 wire applications, the COANDAIR unit shall be provided, with an electric heater of the bare wire resistive type protected by a thermo fusible link rated at 152 °C and a manual reset safety device rated at 75 °C.

The diffuser assembly shall be made from an electro zinc galvanized sheet steel plate coated with a powder epoxy polyester paint finish of 40 micron minimum thickness and of a white color RAL 9010. The external dimensions shall allow for the integration of the plates in 600 x 600 or 600 x 1200 modular false ceilings; they shall be supported on the false ceiling rail.

The assembly of the plate with the unit shall be achieved without tools, simply by the clipping of

two spring clips; demounting shall require a screwdriver to release the spring clips. Two additional corner angle shall secure the diffusion plate when installed below the ceiling plate.

The diffuser plate shall include a return air section for which the openings comprise oblong slots. The supply air section shall be made up, according to the unit size, of 36, 52 or 68 number 50 mm diameter outlets with a shaped profile form to allow for maximum air induction by the coanda effect. The orientation of each outlet shall be individually adjustable.

The filter access door should not open completely to avoid any risk of contact with the elements of the fan motor; the complete opening of the door will have to allow the passage of the fan assembly in case of maintenance.

The metal condensate tray shall be provided with a connection tube with an external diameter of 16 mm minimum length of 15 mm.

2 port or 3 port with bypass motorized valves shall be provided with On/Off or proportional type actuators.

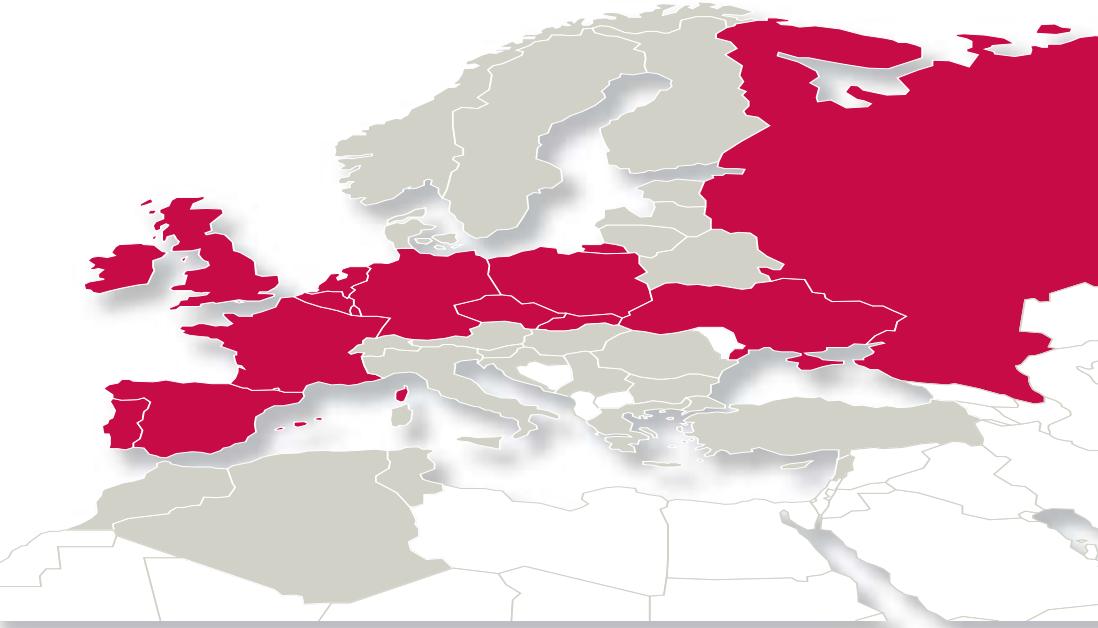
COANDAIR units shall have a disposable filter of G3 efficiency; access to the filter shall be through a tilting door with locking mounted on the diffuser snap.

The fan shall be of the centrifugal, forward curved double inlet type with single or double wheels, and directly coupled to a 4 pole asynchronous motor, of minimum protection IP20; insulation class B and class F for the varnish.

The electrical connections shall be protected by a polypropylene cover which shall be removable with a screwdriver; the clip terminals shall allow the connection of each of the fan motor speeds.

The COANDAIR unit shall allow the connection of a wall thermostat or the integration of a numerical controller, a fuse holder and a static relay for the control of the power to the electric heater.





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